

## Job Description

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<b>Job Title</b>	Press Brake and Laser Programmer/Operator
<b>Salary</b>	£10 to £15 per hour
<b>Location</b>	Worcester

### Purpose of the Role

As part of the Worcester team you will be responsible for the programming and operation of our Laser and operation of the Amada press brake. You will support the fabrication Supervisor in the daily running and scheduling of work. This position may also require you to perform other production duties to support the production team, in assembling parts, operating machinery as well as cleaning and maintaining equipment on the shop floor

### Key Responsibilities

- To have experience and be proficient in the operation inc programming of the Amada Laser / Brake press
- To communicate any issues to Advanced Technician and ensure a positive working environment is maintained
- Programming and operating Amada Laser and operator of press brake press machines, ensuring they runs continuously to ensure maximum productivity
- Liaison with internal customers to ensure dxf information is correct and suitable for manufacture
- Ensuring nesting is as economical as possible to ensure minimum wastage
- Producing orders on time and to the correct quality standard
- To have understanding of production targets and policies
- To promote continuous improvements in the working area
- To ensure Health and safety are adhered to at all times

### Competencies

- Team work
- Flexibility
- Able to work on own initiative
- Reliable
- Timely
- Competent

### Knowledge, Skills and Qualifications

- Previous experience operating a press brake machine and Laser
- Able to read and understand engineering drawings
- Possess strong communication, literacy and numerical skills
- Ability to work to tight deadlines
- Knowledge of different materials is an advantage.
- Competent in the use of all forms of measuring equipment including verniers, rulers, angle measuring devices.
- Knowledge and/or experience in the sheet metal industry, specialising in laser cutting and press braking. Fabrication knowledge desirable.
- Able to work pro-actively and as part of a team to improve productivity and efficiency.
- Ability to solve problems
- Possess the willingness to learn, improve and adapt

## **Experience**

- Minimum experience in a similar role: 5 years

## **General**

- The job holder will have a current driving licence
- Ability to be flexible and work outside core hours on occasion
- Regular travel to other Exsel group sites
- Overseas travel may be required occasionally
- Ability to work in the UK with no restrictions
- Must meet security vetting criteria
- Participate in the performance review process, identifying development areas and strengths and undertaking continuous professional development.
- Participate in continuous improvement activities within the company.